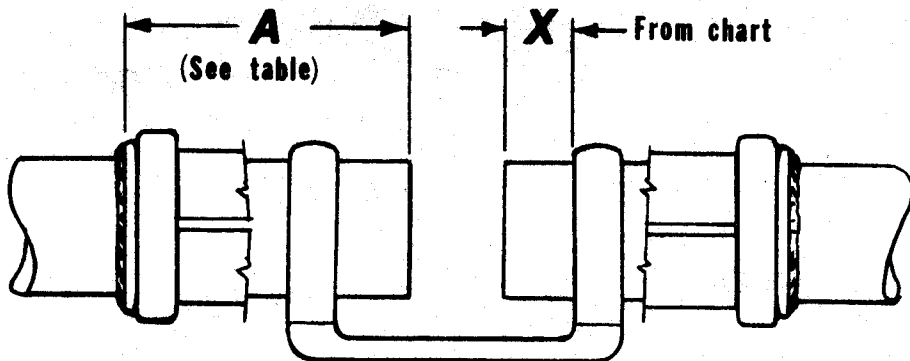


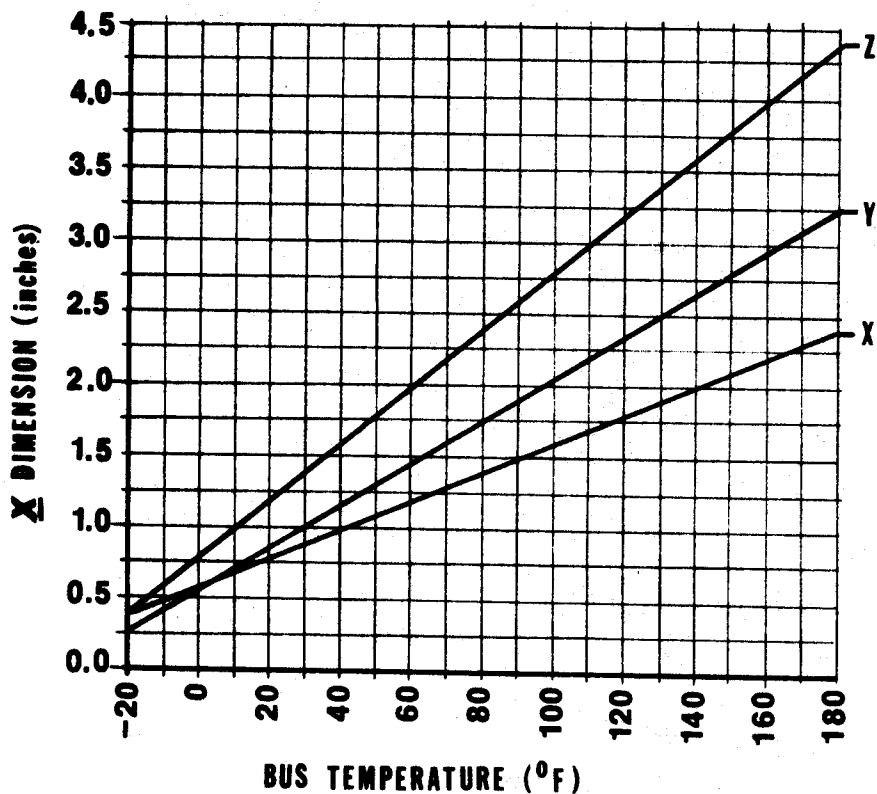
INSTALLATION INSTRUCTIONS

SEFCOR TYPE WXCTO EXPANSION BUS SUPPORTS



Bus Size (S.P.S.)	Catalog Size Designation	A (inches)	Max. Bus Lgth. Each Side (Ft.)*		
			3" B.C.	5" B.C.	7" B.C.
2"	58	7-3/8	65	97	120
2-1/2"	60	7-3/8	65	97	120
3"	62	7-1/2	65	97	120
3-1/2"	63	8-1/2	65	97	120
4"	64	9	65	97	130
5"	67	11-1/4	65	130	130
6"	69	11-1/4	65	130	130

* To nearest fixed support (Accommodates 200°F temperature change).



PROCEDURE

1. Weld collars at dimension "A".
2. Select datum line X, Y, or Z, based on the distance to the nearest fixed point for each side of the support:
 - Line X = 0 - 65 ft.
 - Line Y = 65 - 97 ft.
 - Line Z = 100 - 130 ft.
3. Determine temperature of the tubular bus (°F). Read across from selected datum line to locate dimension "X" on the vertical scale.

SEFCOR

AA-1454